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## A RESEARCH ARTICLE ON ANALYTICAL METHOD VALIDATION OF TAPENTADOL

Pramod Yadav\*<sup>1</sup>, Shiba Morris<sup>1</sup>, Arati Tamta<sup>1</sup>

<sup>1</sup>Gyani Inder Singh Institute of Professional Studies, Dehradun, Uttarakhand, India.

### ABSTRACT

**Objective:** To develop a simple, sensitive, specific, and inexpensive HPLC method for measuring of tapentadol hydrochloride in its tablet dosage form. **Method:** The chromatographic separation was achieved by using Waters Spherisorb C18R 150mm x 4.6mm (5 $\mu$ m) and Shimadzu C18 R 150mm x 4.6mm (5 $\mu$ m) column as stationary phase using phosphate buffer pH 2.5 and methanol at 80:20 ratio as mobile phase at a flow rate of 1ml/min. in isocratic mode. The detection of the selected wavelength after scanning the standard solution was found to be 215nm. **Result:** The tapentadol calibration curve was linear from 80% to 120% solution. The value of the correlation coefficient ( $r^2$ ) was found to be 0.9938. The % recovery of Tapentadol was found in a range of 99.86 – 101.44. Intermediate precision was performed and %RSD was found to be 0.96. The limit of detection of Tapentadol was found to be 0.027346 $\mu$ g/ml and the limit of quantitation was found to be 0.4453 $\mu$ g/ml.

### KEYWORDS

Tapentadol, HPLC and RSD.

### Author for Correspondence:

Pramod Yadav,  
Gyani Inder Singh Institute of Professional Studies,  
Dehradun, Uttarakhand, India.

**Email:** ydvpramod23@gmail.com

### INTRODUCTION

Tapentadol Hydrochloride [3-[(2R, 3R)-1-(dimethylamino)-2-methylpentan-3-yl] phenol; Hydrochloride] is a novel opioid analgesic having two mechanisms of action. The first mechanism of action is agonist activity at  $\mu$  opioid receptor and the second one is norepinephrine reuptake inhibitor. The physical appearance of Tapentadol Hydrochloride is light brown solid. The molecular formula of Tapentadol Hydrochloride is C<sub>14</sub>H<sub>24</sub>ClNO having a molecular weight of 257.8, a melting point of 209 – 210 °C, and a boiling point of 323.493 °C at 760mmHg.

Tapentadol HCl is used to treat moderate to severe short-term pain. It belongs to a class of drugs known as opioid analgesics. It works in the brain to change how the body feels and responds to pain.

According to the severity of the pain and previous treatment experience, the dosing regimen should be individualized. A single dose of 50mg Tapentadol tablets at the interval of every 4 to 6 hours should be given to patients. Initial higher starting doses might require depending on the severity of pain and also it depends on the patient's previous history of analgesic requirements. On the initiation of dosing, an additional dose can be given as soon as one hour after the initial dose, if the pain continues. The dose should then be standardized individually to an extent that provides sufficient analgesia and minimizes unwanted effects under the close direction of the prescribing physician. Total daily doses higher than 700mg of Tapentadol on the first day of treatment and daily maintenance doses of more than 600mg of Tapentadol have not been studied and are therefore it is not recommended.

#### **Pharmacokinetic Properties**

After oral administration Tapentadol is quickly absorbed. The mean absolute bioavailability after single-dose administration in an empty stomach is approximately 32% due to extensive first-pass metabolism. After 1.25 hours of administration of Tapentadol tablets, maximum serum concentrations are observed.

Tapentadol is widely distributed all over the body. After IV administration, the volume of distribution for Tapentadol is  $540 \pm 98L$ . The serum protein binding is about 20% which is low protein binding.

It is highly metabolized and about 97% of the core compound is metabolized. The metabolism of Tapentadol takes place by conjugation with glucuronic acid to produce glucuronides.

99% of Tapentadol and its metabolites are excreted through the kidneys.

#### **Side effects**

Hives  
Chest pain  
Fast heartbeats  
Difficult breathing

Swelling face, lips, tongue, or throat.

Tapentadol tends to slow or stop breathing, and death may occur. Naloxone can be used or emergency medical attention should be provided if the patient has slow breathing with long pauses, blue-colored lips, or if you are hard to wake up.

#### **Drug-Drug Interactions**

##### **Duloxetine, Venlafaxine, Amitriptyline, Desvenlafaxine, and Escitalopram**

Tapentadol with these drugs increase the risk of a rare but serious condition called serotonin syndrome (such as: confusion, hallucination, seizure, extreme change in blood pressure, increase heart rate, fever, excessive sweating, shivering or shaking, blurred vision, muscle spasm or stiffness, tremor, incoordination, stomach cramp, nausea, vomiting, and diarrhea).

##### **Pregabalin, Orphenadrine, Oxycodone, Quetiapine, Naloxone and Diazepam**

Tapentadol with these drugs causes CNS depression and leads to serious side effects including respiratory distress, coma, and even death.

##### **Topiramate**

Tapentadol with Topiramate may increase side effects such as dizziness, drowsiness, confusion, and difficulty concentrating. Elderly people may experience impairment in thinking, judgment, and motor coordination.

##### **Albuterol**

Both Tapentadol and Albuterol can increase blood pressure and heart rate and combining them may enhance these effects.

## **MATERIAL AND METHODS**

### **Chemicals and reagents**

Paindol – 50 tablets containing Tapentadol 50mg were manufactured by the FR and D department of Accord Pharmaceuticals Pvt. Ltd. having batch No.R21112. Working standards were developed against a reference standard. HPLC grade Methanol was purchased which was manufactured by Merck, HPLC grade Water which was manufactured by Fischer, and SQ grade Potassium di-hydrogen phosphate was manufactured by HI-MEDIA.

### **Instrumentation**

Two HPLC of the different brands were used for analysis purposes. The first HPLC was of Waters, USA having model E2695 PDA and the second, was of Shimadzu, Japan having model 2030i Prominence.

### **Chromatographic system**

The chromatographic system was isocratic having mobile phase Phosphate buffer pH 2.5 and Methanol in the ratio 80:20. Flow rate was 1ml/min. The column used was C18 R 150mm x 4.6mm (5 $\mu$ m). The detector wavelength was set at 215 nm for monitoring separation. The sample injection volume was 20 $\mu$ L. The peak area was determined using Empower software.

### **Preparation of reference solution**

50mg of Tapentadol hydrochloride working standard was weighed and dissolved in a 100ml volumetric flask using mobile phase and mixed well. Further dilution was done by taking 5ml to 25ml with the mobile phase and filtered using 0.2 $\mu$ m filter paper.

### **Preparation of test solution**

Powdered sample equivalent to 50mg of Tapentadol Hydrochloride was weighed and dissolved in 70ml of mobile phase and was diluted to 100ml with same, mixed well, and filtered with Whatman No.1. Further dilution was done by taking 5ml to 25ml with mobile phase and filtered using 0.2 $\mu$ m filter paper.

### **Assay**

Powder of 20 tablets was prepared by grinding tablets to a fine, uniform particle using a mortar and pestle. The average weight of the tablet was calculated and a sample equivalent to 50mg was weighed and transferred into a 100ml volumetric flask. The mobile phase was used for dissolving and the volume make-up of the solution. The solution was sonicated for 10 minutes and filtered using Whatman No.1 filter paper. A portion of the filtered sample (5ml) was diluted into a 25 ml volumetric flask with mobile phase and mixed well.

### **Method validation**

As per ICH guidelines, the developed method was validated.

### **Accuracy**

The accuracy of an experimental procedure conveys the closeness of positioning linking the value, which is gained either as a usual true value or an accepted equivalent value and the value found, i.e. experimental result. The accuracy of an analytical method is specified by the recovery of the analytical result.

It is performed by either spiking or taking linear concentrations of samples over the range of 80% to 120% of the target concentration with triplicate samples in each concentration.

### **Precision**

Precision is the closeness among analytical outcomes of an analytical method. It expresses within laboratories variations i.e. different analysts on different days and carried out under the same conditions of measurement. It is denoted by relative standard deviation, RSD.

Precision was determined by injecting a series of standards or analyzing a series of samples from multiple samplings from a homogeneous lot. Three analysts performed precision on different days and the result obtained.

### **Specificity**

Specificity was performed to check the interference of the sample component expected to be present in the sample matrix. Initially, a placebo sample was injected and observed for the response. It showed the response of area was 0 and also retention time was 0. After that, 100% standard solution was injected and the response of area was 6902377, and retention time was 4.741 minutes. Similarly, the mixture of placebo with standard using 80% to 120% of placebo solution was injected and all samples showed response as well as retention time similar to the standard solution.

### **Limit of detection**

The Limit of Detection (LOD) is defined as the least concentration of an analyte in a sample solution that can be detected, but not necessarily quantified. Based on the signal-to-noise ratio of 3, the LOD of Tapentadol was determined and was found to be 0.027346 $\mu$ g/ml.

**Limit of Quantitation (LOQ)**

Quantitation limits based on visual inspection are determined by initiating the minimum level of analyte which can be measured with acceptable accuracy and precision. Quantitation limits based on signal-to-noise ratio can only be applied to procedures that express baseline noise. Based on the signal-to-noise ratio of 10, the LOQ of Tapentadol was determined and was found to be 0.4453µg/ml.

**Linearity**

The linearity of an analytical procedure is its ability to obtain test results directly proportional to the concentration of analyte in the sample. For performing linearity, a minimum of 5 concentrations were taken. The graph of concentration of analyte vs. response was plotted. The concentration was plotted against the x-axis and the response was plotted against the y-axis.

Linearity for assay of Tapentadol tablet was studied from 80% to 120% of the test concentration and R<sup>2</sup> was found to be 0.9938.

**Range**

The scope of the analytical method is the interval between the upper and lower limits of the concentration of the object to be analyzed in the sample, where the analytical method has been proven to have a reasonable degree of accuracy and linearity.

**Robustness**

In the analytical method, robustness is the size range that is unaffected by small but intentional differences in method parameters and provides a signal of reliability in normal use.

The robustness of Tapentadol tablets was performed by changing the flow rate of the mobile phase, changing column temperature, and using different HPLC columns.

At flow rate, 0.5ml/min assay obtained was 100.01%, at flow rate 1ml/min assay obtained was 100.4%, and at the flow rate, 1.5ml/min assay obtained was 99.6%.

At temperature 35°C assay obtained was 99.6%, at temperature 40°C assay obtained was 100.4%, and at temperature 45°C assay obtained was 100.31%

By changing the column, the assay obtained by using the Waters column was 100.28% whereas by using the Shimadzu column assay obtained was 101.1%.

**System suitability test**

A system suitability test was performed on HPLC systems to determine the accuracy and precision of the system by injecting 6 replicate injections of the solution containing 100% of the analyte.

The theoretical plate count was 26501.7 which is greater than 2000. A tailing factor was reckoned to be 1.56 which is lesser than 2 and % RSD of response was found to be 0.22 which is lesser than 2. Hence, system suitability was found comprehensible provided in the guidelines.

**Table No.1: Result of accuracy (recovery)**

| S.No | Spike level | Sample weight taken (mg) | Recovery | Recovery % |
|------|-------------|--------------------------|----------|------------|
| 1    | 80%         | 80                       | 79.89    | 99.86      |
| 2    | 90%         | 90                       | 90.95    | 101.06     |
| 3    | 100%        | 100                      | 98.69    | 98.69      |
| 4    | 110%        | 110                      | 111.76   | 101.60     |
| 5    | 120%        | 120                      | 121.73   | 101.44     |

**Table No.2: Result of precision standard run**

| S.No | Chromatogram   | Analyst-I (day-1) |       | Analyst-II (day-2) |       | Analyst-III (day-3) |       |
|------|----------------|-------------------|-------|--------------------|-------|---------------------|-------|
|      |                | Area              | RT    | Area               | RT    | Area                | RT    |
| 1    | Chromatogram 1 | 6632960           | 4.723 | 6558483            | 4.719 | 6870462             | 4.707 |
| 2    | Chromatogram 2 | 6626090           | 4.725 | 6559451            | 4.719 | 6869201             | 4.707 |
| 3    | Chromatogram 3 | 6639685           | 4.725 | 6555715            | 4.716 | 6870486             | 4.703 |
| 4    | Chromatogram 4 | 6636800           | 4.722 | 6543803            | 4.713 | 6874750             | 4.694 |
| 5    | Chromatogram 5 | 6636052           | 4.721 | 6562052            | 4.712 | 6834623             | 4.691 |
| 6    | Chromatogram 6 | 6631706           | 4.723 | 6552064            | 4.713 | 6859147             | 4.688 |

| S.No | Description  | Area     | RT       | Area      | RT             | Area      | RT       | Limit  |
|------|--------------|----------|----------|-----------|----------------|-----------|----------|--------|
| 1    | Average      | 6633882  | 4.723    | 6555261   | 4.715          | 6863111.5 | 4.698    | NA     |
| 2    | SD           | 4758.124 | 0.001602 | 6569.1362 | 0.003141       | 14887.99  | 0.008445 | NA     |
| 3    | % RSD        | 0.072    | 0.034    | 0.100     | 0.067          | 0.217     | 0.180    | NMT 2% |
| 4    | Avg. RSD (%) | Area     | 0.130    |           | Retention Time |           | 0.093    |        |

**Table No.3: Result obtained for specificity of tapentadol tablets**

| S.No | Sample                  | Placebo (%) | Placebo |    | Standard  |          |
|------|-------------------------|-------------|---------|----|-----------|----------|
|      |                         |             | Area    | RT | Area      | RT       |
| 1    | Placebo                 | 100         | -       | -  | NA        | NA       |
| 2    | Standard 100µg/ml       | 0           | -       | -  | 6902377   | 4.741    |
| 3    | Placebo + Std. 100µg/ml | 80          | -       | -  | 6915630   | 4.734    |
| 4    | Placebo + Std. 100µg/ml | 90          | -       | -  | 6916308   | 4.726    |
| 5    | Placebo + Std. 100µg/ml | 100         | -       | -  | 6933710   | 4.724    |
| 6    | Placebo + Std. 100µg/ml | 110         | -       | -  | 6925353   | 4.725    |
| 7    | Placebo + Std. 100µg/ml | 120         | -       | -  | 6919711   | 4.724    |
| 8    | Average                 |             | -       | -  | 6918848.2 | 4.729    |
| 9    | Std. deviation          |             | -       | -  | 10507.52  | 0.006986 |
| 10   | RSD (%)                 |             | -       | -  | 0.152     | 0.148    |

**Table No.4: Assay of formulation for LOD**

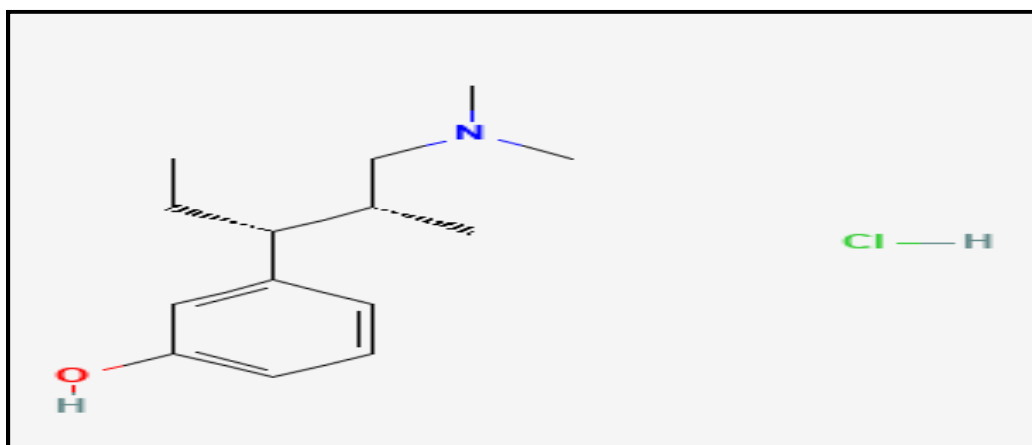
| S.No | Conc. (µg/ml) | Area    |         |         |          | SD       | %RSD     |
|------|---------------|---------|---------|---------|----------|----------|----------|
|      |               | Std1    | Std2    | Std3    | Mean     |          |          |
| 1    | 16.0          | 369098  | 371074  | 368137  | 369436.3 | 1497.446 | 0.405333 |
| 2    | 18.0          | 553611  | 557282  | 556305  | 555732.7 | 1901.245 | 0.342115 |
| 3    | 20.0          | 740982  | 742823  | 744053  | 742619.3 | 1545.597 | 0.208128 |
| 4    | 22.0          | 925279  | 952854  | 930640  | 936257.7 | 14620.66 | 1.561607 |
| 5    | 24.0          | 1110350 | 1108975 | 1115950 | 1111758  | 3694.619 | 0.332322 |

**Table No.5: Assay of formulation for LOQ**

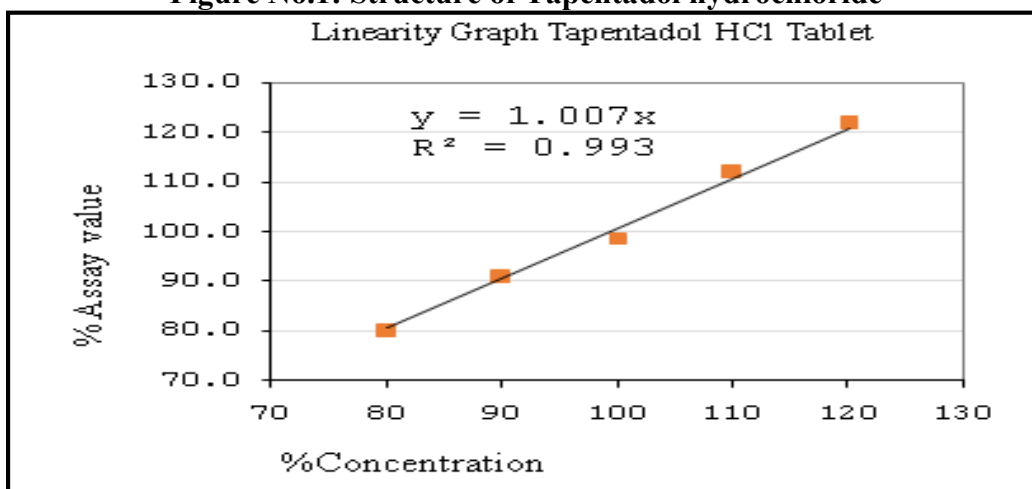
| S.No | Conc. (µg/ml) | Area    |         |         |         | SD       | %RSD     |
|------|---------------|---------|---------|---------|---------|----------|----------|
|      |               | Std1    | Std2    | Std3    | Mean    |          |          |
| 1    | 160           | 3212204 | 3219198 | 3218312 | 3216571 | 3808.077 | 0.118389 |
| 2    | 180           | 4876254 | 4856666 | 4842294 | 4858405 | 17046.63 | 0.350869 |
| 3    | 200           | 6509518 | 6509879 | 6501598 | 6506998 | 4680.308 | 0.071927 |
| 4    | 220           | 8135179 | 8137321 | 8156747 | 8143082 | 11882.31 | 0.145919 |
| 5    | 240           | 9782159 | 9776174 | 9782798 | 9780377 | 3653.9   | 0.03736  |

**Table No.6: Range observation**

| S.No | Assay (%)     | Range order              |
|------|---------------|--------------------------|
| 1    | 99.4          | 98.10                    |
| 2    | 100.3         | 99.28                    |
| 3    | 101.43        | 99.40                    |
| 4    | 100.68        | 100.30                   |
| 5    | 98.1          | 100.68                   |
| 6    | 99.28         | 101.32                   |
| 7    | 101.32        | 101.42                   |
| 8    | 101.88        | 101.43                   |
| 9    | 101.42        | 101.46                   |
| 10   | 101.46        | 101.88                   |
| 11   | Lowest Value  | 98.10                    |
| 12   | Highest Value | 101.88                   |
| 13   | Range         | 98.10µg/ml – 101.88µg/ml |
| 14   | Range Limit   | 80.00µg/ml – 120.00µg/ml |



**Figure No.1: Structure of Tapentadol hydrochloride**



**Figure No.2: Linearity graph of Tapentadol tablets**

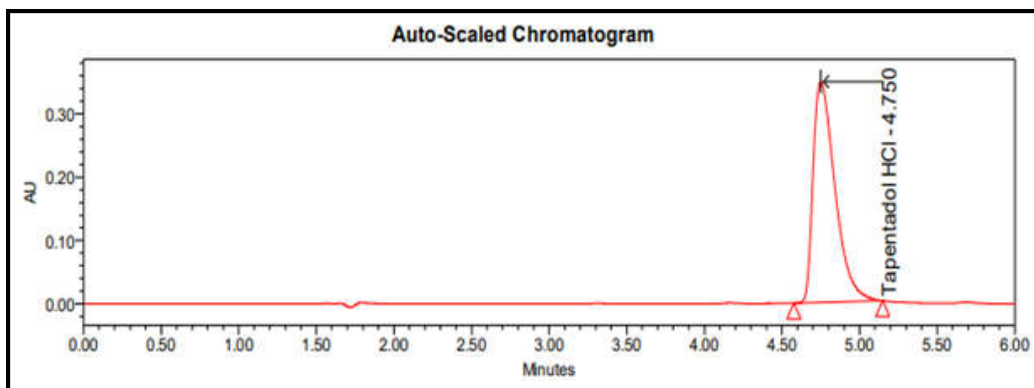


Figure No.3: Chromatogram of Tapentadol

### CONCLUSION

A rapid, accurate, user-friendly, and reproducible HPLC method for the estimation of Tapentadol hydrochloride in tablet formulations was developed and validated according to ICH guidelines. LOD and LOQ measurements are also established for further application of this method. The broad linearity range was found to be less than 2 for all parameters using readily available mobile phases and RSD values. This method can be used in industry and academia to estimate Tapentadol in tablet dosage forms.

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### CONFLICT OF INTEREST

The authors declare no conflicts of interest.

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